

### Interested in becoming a Habitat Partner Family?

Application Workshops for anyone interested in applying to build a home in partnership with Habitat for Humanity of Missoula will be held Wednesday, April 15 at 7 pm and Sunday, April 19 at 2 pm.

Workshops will be held in the conference room on the second floor at the City Life Community Center, 1515 Fairview, Missoula.

Applications will be available at the meetings or through the Habitat office. Completed applications must be submitted by 5:00 pm on Friday, May 1<sup>st</sup>.

**The 4<sup>th</sup> Annual *Stay Home for Habitat!***

Simply purchase a raffle ticket and enjoy a relaxing evening at home knowing you are making a difference in the lives of Missoula families. Raffle tickets are: 1 for \$10 or a family pack 5 for \$30 for the chance to win incredible prizes and at the same time support affordable home ownership in Missoula.

Prizes include a stay at an Oregon Coast condo, dinner & a movie gift basket, restaurant gift certificates, and many more family fun prizes.

Habitat for Humanity of Missoula, along with the Bridges family, Thrivent Financial and our Good Neighbor partners invite you to our 2015 groundbreaking ceremony!

**Tuesday, April 14, 2015**  
**5:30 PM**  
**2435 Latigo Drive**

**DIRECTIONS:** From Reserve Street turn west on to Mullan Road. Proceed 1.3 miles and turn right on George Elmer Drive. Turn Left on Cattle Drive and then left on to Latigo Drive. Please park at the end of the street.

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For an application, to purchase raffle tickets or to learn more about the Habitat for Humanity program visit our website at [www.habitatmsla.org](http://www.habitatmsla.org), call our office at 549-8210 or please feel free to visit us. The Habitat office is located at 3655 Highway 200 E in East Missoula.

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